



- UNLESS OTHERWISE SPECIFIED:
1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ±.010
 2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
 3. PLACE DECIMALS ±.004
 3. NO FILLETS PERMITTED.
 4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
 5. ALL DIMENSIONS PRIOR TO PLATING.
- ANGLES ±0° 30'
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

S&D

S&D

PDF.Support

REVISIONS	
ISSUE	CHANGES
1	CN 17621D NM 75EP77
2	CN 32236 E KH 25 MAY 90

USED ON:

REF:

FINISH:

SPEC:

MATL.:

SPEC.:

"N" CAP & CHAIN

DRAWN NM DATE 75EP77

APPR. NM DATE 85EP77

KINGS ELECTRONICS
40 MARSHDALE ROAD
TUCKAHOE, N. Y. 10707

KN-89-14

SHEET 1027